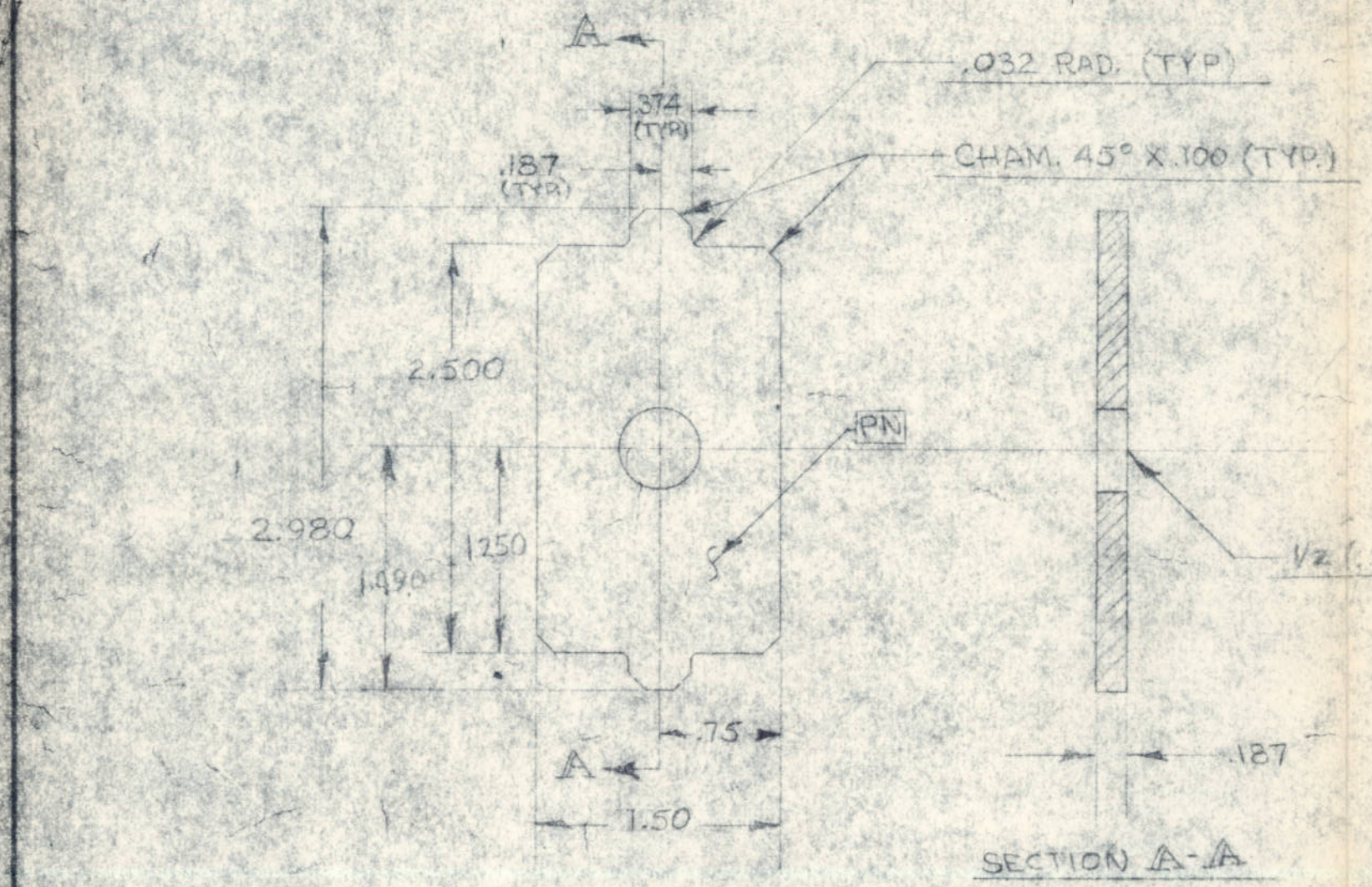
T100892

LET	REVISION	APPROVAL	DATE	DRAFT



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4. PN MARK PER BPS 4050 (STEEL STAMP)
3. BREAK ALL SHARP CORNERS .015 RAD. OR CHAM.
2. USE TO REMOVE 9110K BEARING FROM A7-620-519 CASE ASSY
1. CAD. PLATE PER SPEC QQ-P-416.

NOTES:

NO./ASSY.	PART NUMBER	PART NAME	MAT'L	STOCK	COM. SPEC.	GOVT. SPEC.	DIA.	THICK	WIDTH	LGTH.	TENSILE 1000 PSI	UNIT WT.
	T100892	PLUG	STEEL	SHEET	MRS			3/16	2.045			

E.O. NUMBER	SHT. OF SHTS	PART NO.	MODEL	NEXT ASSEMBLY	REQ.	PART NO.	MODEL	NEXT ASSEMBLY	REQ.
E.O.'S TO COMPLETE PRINT		REQUIREMENTS PER HELICOPTER				REQUIREMENTS PER HELICOPTER			
							HTL-5	47-620-600	REF
							47G	↕	REF
							47Q1		REF
							H13G		REF
							H13E	47-620-600	REF

HEAT TREAT

LIMITS UNLESS NOTED: X ±.1; XX ±.03; XXX ±.010; ANGULAR ± 1/2°

FINISH SPEC. 47D1-947-002

MACH. SURFACES 63 RMS EXCEPT AS NOTED

SCALE FULL

SUPERSEDES

SUPERSEDED BY

DRAFT	DESIGNER	CHECK	GROUP ENG.	STRESS	PROJ. ENG.
CANAVESPE 11-21-52	SAWICKI 11-21-52	HOLLIS 11-24-52	Rayler 12-16-53	Carlson 12-16-53	Dupree 12-24-53

BELL Aircraft CORPORATION HELICOPTER DIV. FT. WORTH, TEXAS

PLUG - TRANSMISSION LOWER CASE BEARING

T100892

CUSTOMER | WT. | REL.

B/P CONTROL

T100892

PHOENIX N166